## **Electronic Effects on CO Hydrogenation over Ru-Metal Oxide Catalysts**

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The electronic structure of supported Ru catalysts is markedly affected by the nature of the metal oxide support, and the specific activity of CO hydrogenation increases as the electron density of the Ru particles decreases.

The activity and product selectivity of CO hydrogenation over supported Ru catalysts are influenced by the nature of the support, $1^{-3}$  the metal particle size, $4.5$  and the catalyst preparation.6 This has been attributed to changes in the electronic properties of the Ru particles due to metal-support interactions.1-6 However, no definite correlation between the catalytic properties and the electronic structure of the Ru particles has been shown. In this communication we report a distinct effect of Ru electron density on the specific activity of CO hydrogenation over Ru-metal oxide catalysts.

Supported Ru catalysts were prepared by impregnation of metal oxide with  $\text{Na}[\text{Ru}_3H(\text{CO})_{11}]$  in methanol solution.<sup>3</sup> The supported catalysts were activated by heating at 400 "C for **4** h under vacuum. The content of Ru in the catalysts was 20 mg per g of catalyst. Seven different types of metal oxides were used as supports. SiO<sub>2</sub> (Davison 952, 350 m<sup>2</sup>/g),  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> (Nishio,  $150 \text{ m}^2/\text{g}$ ), MgO (Wako, 93 m<sup>2</sup>/g), and TiO<sub>2</sub> (Koso, 40 m<sup>2</sup>/g) were pre-treated by heating at  $300-350$  °C for 20 h under vacuum.  $Al_2O_3-SiO_2$  and MgO-SiO<sub>2</sub> were respectively prepared by the reaction of AlEt<sub>3</sub> and MgEtBu with  $SiO<sub>2</sub>$ ,<sup>7</sup> followed by treatment with  $O_2$  (25 kPa) at 500 °C for 12 h.  $TiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>$  was also prepared by the reaction of  $Ti(OBu)<sub>4</sub>$ with  $A1_2O_3$ , followed by treatment with  $O_2$  (25 kPa) at 500 °C. The mole ratios of M : Ru ( $M = AI$ , Mg, Ti) in the supported catalysts were in the range of 0.8 to 1.9.

The X-ray photoelectron spectra  $(X, p.s.)$  of the supported

Table 1. Binding energy and dispersion of Ru-metal oxide catalysts and their specific activities in CO hydrogenation.<sup>a</sup>



**a** Reaction conditions:  $CO + H_2 = 53 \text{ kPA}, H_2$ :  $CO = 2:1$ , catalyst = 0.2-0.5 g,  $Ru = 2.0 \text{ wt\%}, 270 \text{ °C}$ . **b** Fresh sample. *c* Sample after *CO* **hydrogenation. d Based on H2 uptake on fresh sample.** 



**Figure 1.** Correlation between binding energy Ru 3d<sub>5/2</sub> and specific activity  $(N)$  of CO hydrogenation over supported Ru catalysts:  $N(CO)$ = molecules of CO converted (O) and  $N(CH_4)$  = molecules of CH<sub>4</sub> produced *(0)* per surface Ru per second.

catalysts were recorded on a Shimazu electron spectrometer ESCA 750 with Mg- $K_{\alpha}$  excitation radiation. Sample preparation for X.P.S. measurements was performed in a glove box filled with nitrogen. The C (1s) line  $(E_b 284.5 \text{ eV})$  of the adsorbed diffusion pump oil was used as the standard peak. Measured binding energies were repeatable to  $\pm 0.1$  eV. The dispersions of Ru particles were determined from the equilibrium amount of  $H_2$  adsorption by assuming that one hydrogen atom was adsorbed on each Ru atom on the surface. These results are given in Table 1. The electronic structure of Ru atoms is markedly affected by the metal oxides used as

supports. The Ru atoms on basic oxides such as MgO and  $TiO<sub>2</sub>$  are electron-rich, whereas those on acidic oxides such as  $Al_2O_3-SiO_2$  and  $TiO_2-Al_2O_3$  are electron-deficient. The strong acidity of  $Al_2O_3-SiO_2$  was confirmed by the Al 2s peak (119.2 eV) at higher binding energy than that (118.0 eV) of  $Al_2O_3$ . The dispersion of Ru particles on  $Al_2O_3-SiO_2$  is higher than that on the parent  $SiO_2$ . The Ru dispersion on  $Al_2O_3$ - $SiO<sub>2</sub>$  support was almost independent of Ru concentration on the surface in the Ru loading range  $0.5 - 5.0$  wt%.

The CO hydrogenation was carried out at 270°C in a conventional circulating system<sup>3</sup> (CO +  $H_2$  = 53 kPa,  $H_2$ : CO  $= 2:1$ ); the products were analysed by gas chromatography. The specific activities, molecules of CO converted into hydrocarbons  $N(CO)$  or molecules of  $CH_4$  produced  $N(CH_4)$ per surface Ru atom per second, increase as the electron density of the Ru particles decreases (see Figure 1). The selectivity of methane formation increases slightly with decreasing electron density. These results may be interpreted by the mechanism of CO hydrogenation involving competitive adsorption steps of CO and H<sub>2</sub> over Ru particles.<sup>8</sup> A decrease in Ru electron density must make CO adsorption weak and  $H_2$ adsorption more competitive, increasing the surface concentration of adsorbed hydrides. This should increase the activity of CO hydrogenation, since adsorbed hydrides are involved in the rate-determining step.8

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